

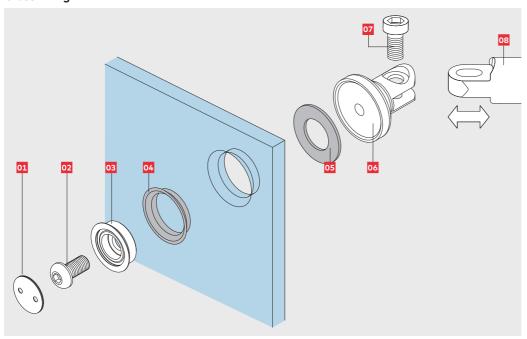
MANET Concept

Connection system

The system approach is very much in evidence in the case of the interconnecting components. Elements such as clamping and angle connectors of various designs and also interconnecting fasteners of various lengths can be combined in order to attach glass of different thicknesses at any required angle to the floor, to ceilings, to walls and to plinth supports.

Single-point fixings flush with the glass are also used for this interconnection and glass-to-glass system. Tolerances are compensated by slotted holes in the interconnecting fasteners.

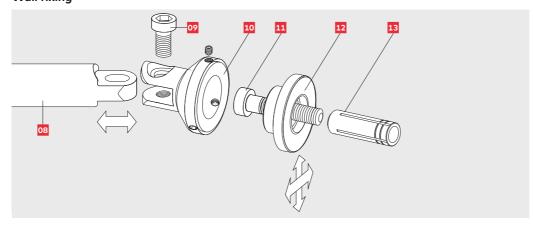
Glass fixing



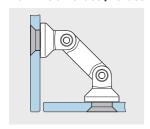
Components

- 01 Clip-on cover
- **02** Connecting bolt
- 03 Conical collar
- **04** Conical sleeve
- **05** Gasket
- **06** Pivoting clamp
- **07** Connecting bolt
- **08** Connecting rod to suit length

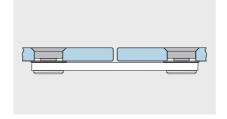
Wall fixing



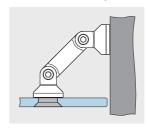
90° – 180° Glass / Glass



Glass / Glass Connector



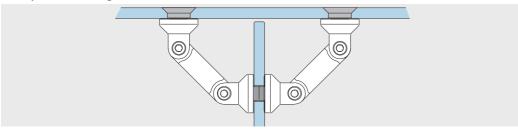
90° - 180° Glass / Wall

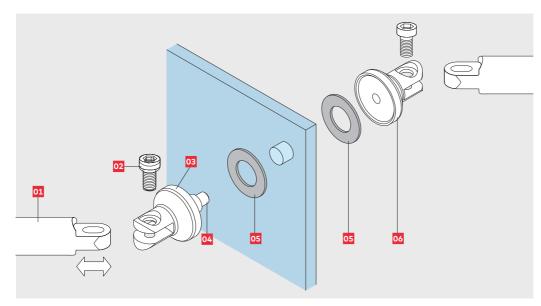


Components

- **09** Connecting bolt
- **10** Pivoting clamp
- 11 Threaded rod M8 with small head, length and type to suit wallplug
- **12** Mounting plate, 2-dimensional adjustment
- 13 Wallplug on site to suit wall construction

Clamp connection glass

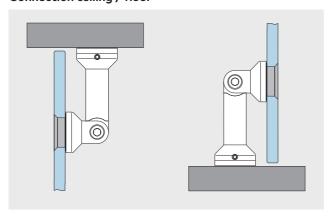


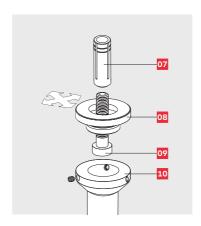


Components

- **01** Connecting rod or steel cable
- **02** Connecting bolt
- **03** Pivoting clamp
- **04** Connecting bolt
- 05 Gasket
- **06** Pivoting clamp

Connection ceiling / floor

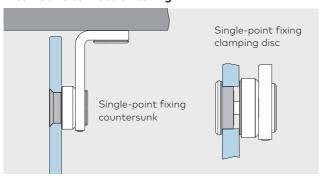


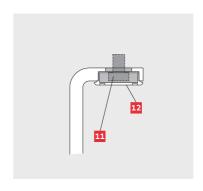


Components

- **07** Wallplug on site
- **08** Mounting plate, 2-dimensional adjustable
- **09** Threaded rod M8
- 10 Column

Alternative connection ceiling





Components

- 11 Threaded rod M8
 DIN 7984
 M10 x..., or oval-head wood screw
 DIN 7996
 M8 x...
- 12 Clip-on cover

Complete fitting

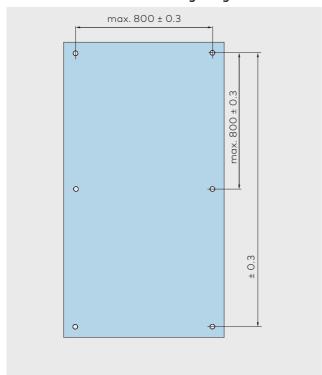
	Features and data	Glass thickness	Art. No.
Glass / Glass 90° – 180°	Complete fitting glass / glass	8 – 12 mm	
	With connecting rod 52.5 mm With connecting rod 60 mm With connecting rod 82 mm With connecting rod 103 mm		29.120 29.122 29.125 29.130
Connecting rod Glass thickness 52.5 / 60 / 82 / 103 mm			
Glass / Wall 90° – 180°	Complete fitting glass / wall	8 – 12 mm	
Connecting rod 52.5 / 60 / 82 mm	With connecting rod 52.5 mm With connecting rod 60 mm With connecting rod 82 mm		29.139 29.140 29.142
Glas / Glas 180° fixed	Complete fitting Connector	8 – 12 mm	
Glass thickness	AISI 303 AISI 316L		29.148 29.368
28 28	Complete fitting Clamping connector	8 – 12 mm	29.149
Glass/ Ceiling	Complete fitting Corner connector 90° (only bearing function)	8 – 12 mm	29.145
Single-point fixing clamping disc Single-point fixing countersunk Height adjustment via grub screw	Complete fitting Ceiling fixing (bearing function) countersunk AISI 316L clamping disc AISI 316L	8 – 12 mm	29.337 29.339 29.338 29.340

Components

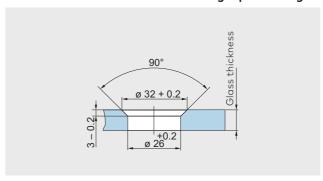
	Features and data	Glass thickness	Art. No.
	Pivoting glass clamp inclusive screw sets for glass	8 – 12/13.5 – 17.5 mm	
	countersunk Also for, clamping disc	17.5 – 21.5 mm	29.160 29.165
	Pivoting wall fixing		21.141
	Column Ceiling/floor fixing		21.146
	Clamping connector	8 – 12 mm	21.149
52 mm 60 mm 82 mm 103 mm	Connecting rods Length 52.5 mm Length 60 mm Length 82 mm Length 103 mm		21.355 21.356 21.357 21.358

Glass preparation connection system

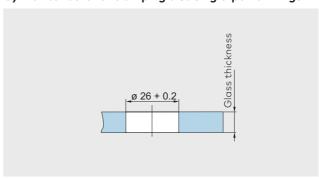
For TSG and LSG from TSG. Recommended centers for fixed glazing element



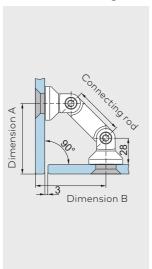
Countersunk bore for countersunk single-point fixings

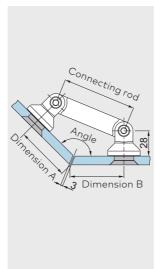


Cylindrical bore for clamping disc single-point fixings



Corner connectors glass / glass 90 – 180°

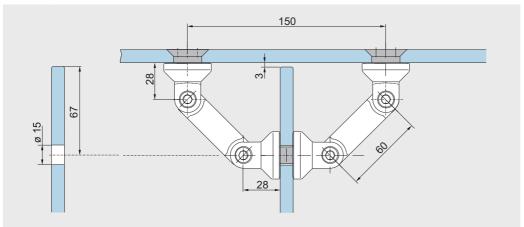




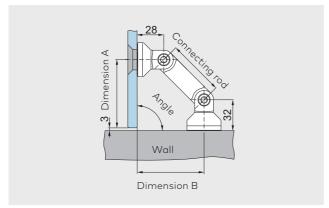
Corner connectors glass / glass (dimensions in mm)

	Length of connecting rod			
	52.5	60	82	103
Dimensions for 10 mm glass thickness (consider variants for other glass thicknesses).				
Angle	A/B	A/B	A/B	A/B
90°	75	80	96	
95°	70	75	90	
100°	66	71	85	
105°	62	67	81	
110°	59	63	77	
115°	55	60	73	
120°	52	56	69	
125°	49	54	66	
130°	47	51	63	
135°	44	48	60	
180°				50

Clamping connector

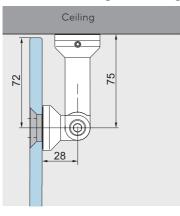


Corner connectors glass / wall 90 – 180°

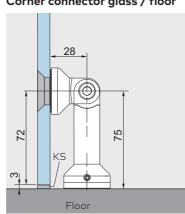


Glass / wall (dimensions in mm)				
Length of connecting rod				
52.5 60 82				
Dimensions for 10 mm glass thickness (consider variants for				
other glass thicknesses). Angle A/B A/B A/B				
90°	67/65	72/70	87.5/86	

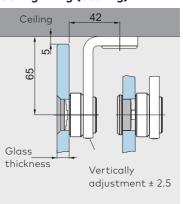
Corner connector glass / ceiling



Corner connector glass / floor



Ceiling fixing (bearing)



Note: Ensure compliance with minimum glass/bore clearances as per glass manufacturer recommendations. Glass preparation with a tolerance of max. \pm 0.3 mm is recommended.

Content

146 Single-point fixing

149 Glass preparation

156 Accessories

175 Safety-related information



MANET Concept

Single-point fixing serie S32/35

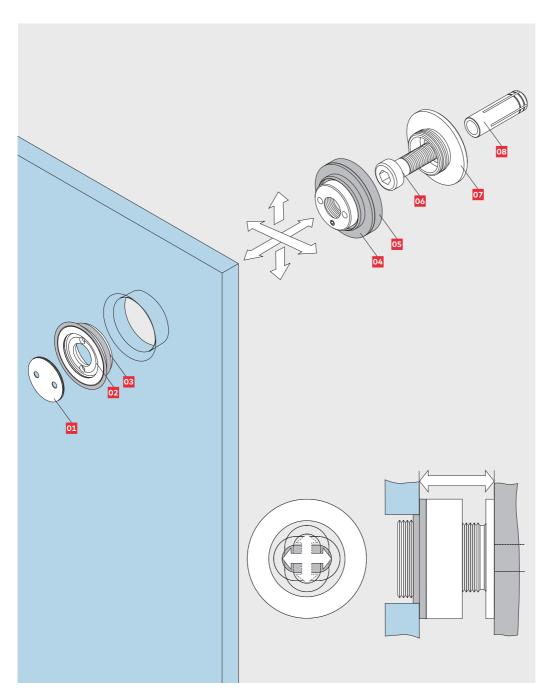


The basic component within the MANET system is the single-point fixing. Rather than cylindrical bore in the glass, this component has a tapered countersunk bore for a perfect seated fit to the glass. These give a flush finish of the single-point fixing in all applications.

The three-dimensional adjustability incorporated within the fitting ensures ideal compensation for structural and drilling tolerances. Constraint-free transmission of all the forces acting on the glass to the substructure is also ensured.

Simple installation and metric adjustment

- The fixing and the gasket are wound onto the adjustment screw (7) already fitted to the wall, with the glass panel then being simply mounted over the top.
- The adjustment screw allows the position of the glass to be adjusted in 3 dimensions. An adjustment range of ±2 mm in the vertical and lateral directions can be utilized by rotating the adjustment screw by up to 90°.
- Then it is simply a matter of aligning and securing the single-point fixing and conical sleeve. The clip-on cover (1) provides for a flush appearance.



Components

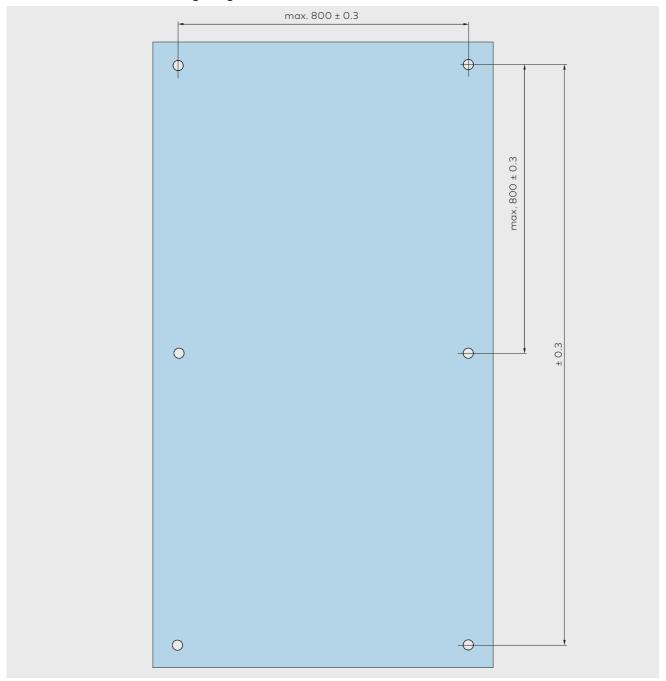
- 01 Clip-on cover
- **02** Pin internal thread
- 03 Conical sleeve
- **04** Gasket
- **05** Fixing
- M8 with small head (e.g. DIN 6912). Length and type to suit wallplug
- **07** Adjustment screw
- **08** Wallplug on site to suit wall construction

Types

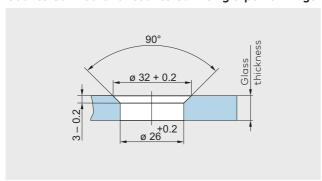
	Features and data	Glass thickness	Art. No.
	Single-point fixing, glass / wall wall offset 8.5 – 11.5 mm, adjustable		
	Countersunk	8/10 mm	29.200
		12 mm	29.210
		13.5 mm 15 mm	29.240 29.244
		17.5 mm	29.248
32 8 32 8 32	Clamping disc	8/10 mm	29.700
<u> </u>		12 mm 13.5 mm	29.705 29.710
		15.5 mm	29.715
4-		17.5 mm	29.720
	Single-point fixing, glass / wall wall offset 11.5 – 14.5 mm, adjustable		
	Countersunk	8/10 mm	29.201
		12 mm	29.211
		13.5 mm	29.241
		15 mm 17.5 mm	29.245 29.249
ø 35	Clamping disc	8/10 mm	29.701 29.706
<u> </u>		12 mm 13.5 mm	29.706
		15 mm	29.716
(D) 171		17.5 mm	29.721
	Single-point fixing, glass / wall wall offset 14.5 – 22 mm, adjustable		
	Countersunk	8/10 mm	29.202
	Goonter Sonik	12 mm	29.212
		13.5 mm	29.242
		15 mm 17.5 mm	29.246 29.250
35		0./10	
8 33	Clamping disc	8/10 mm 12 mm	29.702 29.707
<u> </u>		13.5 mm	29.712
		15 mm	29.717
		17.5 mm	29.722
	Single-point fixing, glass / wall fixed wall offset 6 mm, not adjustable		
		0.410	00.00=
((0))	Countersunk	8/10 mm 12 mm	29.205 29.215
		13.5 mm	29.243
		15 mm 17.5 mm	29.247 29.251
0 32	Clamping disc		
8	Clamping disc	8/10 mm 12 mm	29.730 29.731
<u> </u>		13.5 mm	29.732
45		15 mm	29.733
W 1.		17.5 mm	29.734

Glass preparation connection system

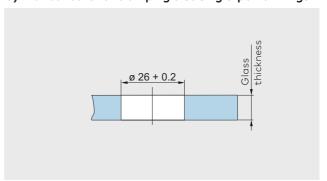
For TSG and LSG from TSG.
Recommended centers for fixed glazing element



Countersunk bore for countersunk single-point fixings



Cylindrical bore for clamping disc single-point fixings



Content

1 [
	2	General	informat	tion

- 153 Typical assemblies
- 156 Accessories
- 175 Safety-related information



RSP 80

A safe connection



Minimal gap dimensions

Design specifications automatically ensure very small gap dimensions between glass and wall.

Sophisticated track roller assembly – secure hold

The RSP 80 is able to satisfy a wide range of customer requirements up to the highest level: its two visible and maintenance-free roller carriers are rated to support glass panels of up to 80 kg in weight. A total of 4 glass drillholes with diameters of 26 mm serve to locate the glass fixings. The proven track roller engineering ensures particularly smooth and quiet operation. In terms of running ease, the RSP 80 satisfies the criteria of Class 3 according to EN 1527 that means that a maximum of 30N of the door mass has to be overcome as initial friction in order to set the door in motion.

Exact stopping

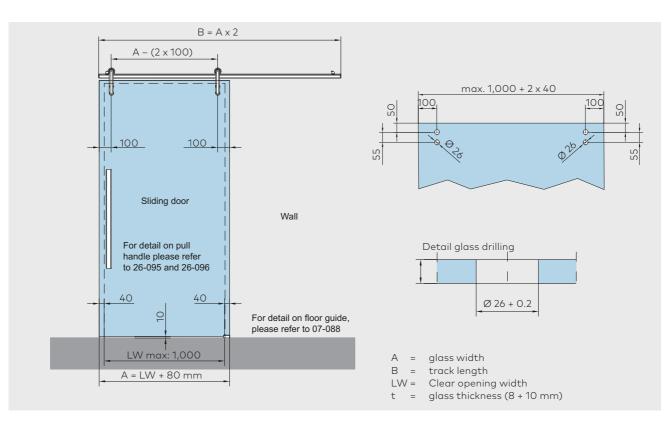
The exact endposition of the door both in the opening and the closing direction is variable thanks to the selectable position of the end stops.

Elegant floor guidance

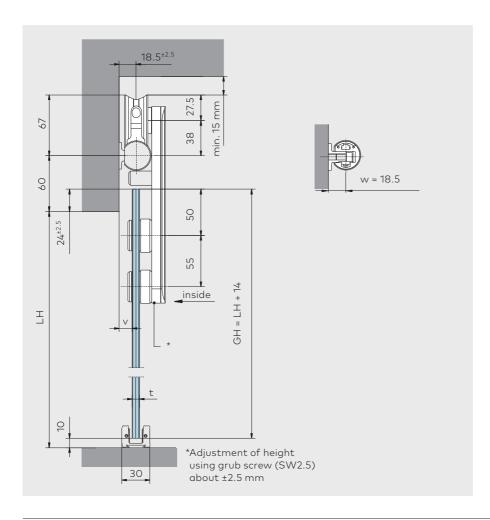
The AGILE floor track offers an impressive combination of effective functionality and attractive design. Its two-part construction means it is very easy to install, and its infinite adjustability between 8 and 13.5 mm ensures safe and secure guidance of the glass panels.

Impressive durability

Very long service lifetimes have been proven in protracted tests consisting of over 50,000 motion cycles (to EN 1527). And the RSP 80 range also offers the highest level of corrosion resistance, making these fittings more than suitable for employment in humid rooms (not for sauna, baths or brine bath applications).



Glass applications



GH = Glass height

LH = Clear opening height

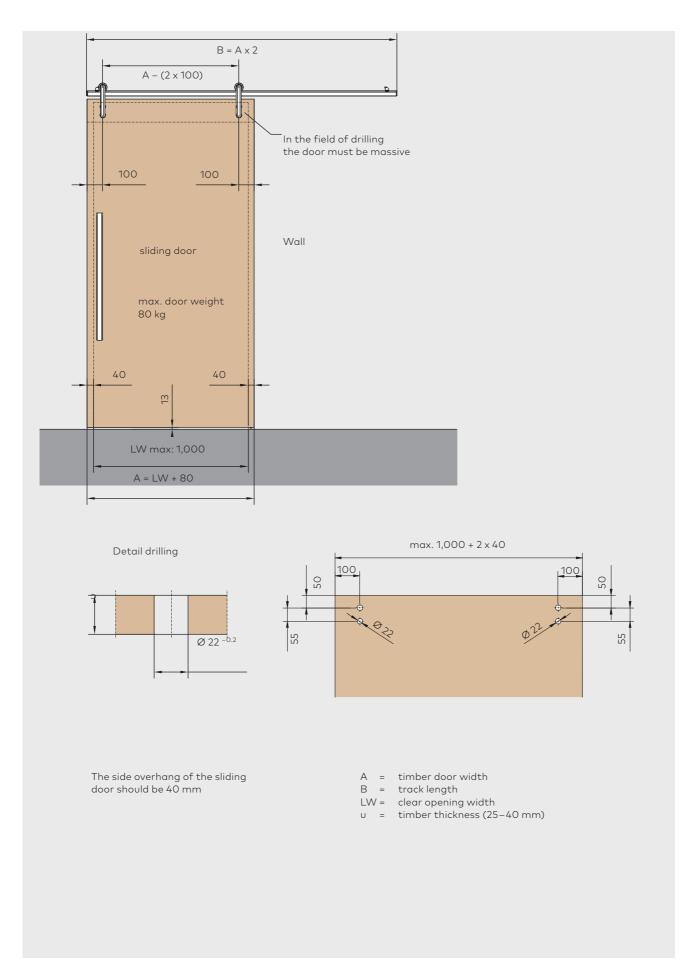
t = Glass thickness

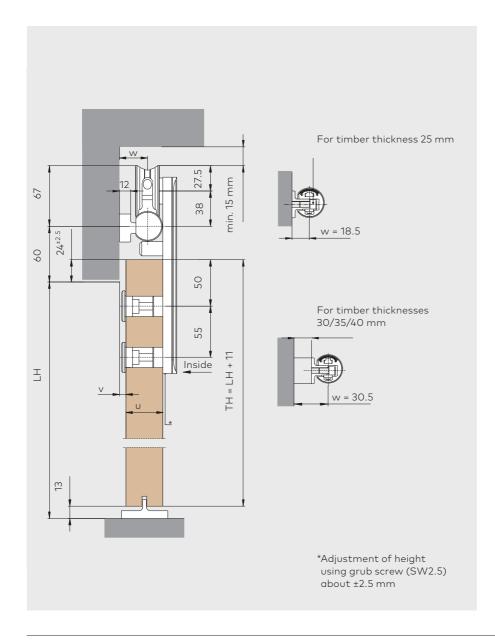
v = Gap between door panel and wall

t	v
8 mm	14.5 mm
10 mm	12.5 mm

Art. No. Set and components for glass applications Features and data RSP 80 sliding door set 30.700 for 10 mm glass consisting of track profile (2,000 mm) for max. panel width 1,080 mm, stopper and floor guide, material: aluminum EV1-Deco Weight in kg: 5.6 Components Roller carrier, 30.701 2x (stop and floor guide RSP 80 track profile for 30.705 mounting to wall stock length 6,000 mm 30.706 RSP 80 track profile for mounting to wall in fixed length (should not go below min. door width 800 mm / track profile 1,600 mm)

Timber applications





TH = Door height

LH = Clear opening height

- u = Timber thickness (25 – 40 mm)
- v = Gap between door panel and wall

U	v	w
25 mm	10.3 mm	18.5 mm
30 mm	17.3 mm	30.5 mm
35 mm	12.3 mm	30.5 mm
40 mm	7.3 mm	30.5 mm

Set and components for timber applications Features and data Art. No. RSP 80 sliding door set for timber applications 30.707 (25-40 mm) consisting of track profile for max. panel width 1080 mm, roller, stopper and floor guide, material: aluminum EV1-Deco Weight in kg: 5.6 Components Roller carrier, stop and floor guide for timber applications 30.708 RSP 80 track profile for mounting to wall (timber applications) 30.712 4x@ stock length 6,000 mm **@** 2x RSP 80 track profile for mounting to wall 30.713 (timber applications) in fixed length (should not go below min. door width 800 mm / track profile (1,600 mm)

Content

158	recessed pull grips
167	Wall connection and U-profile MR 22 / MR 28
174	Assembling aid
175	Safety-related information



Accessories

Pull handles, door knobs and recessed pull grip

The pull handle/knob system is designed for glass of 8, 10 and 12 mm thickness.

The pull handles can be fixed to both sliding and pivoting (swing) doors on one face using the appropriate connectors or on both faces by through-bolting (back-to-back arrangement).

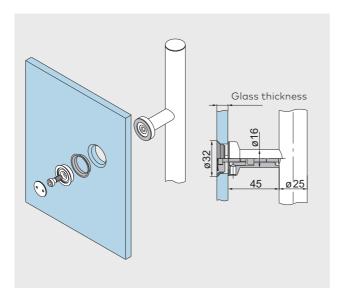
The single-point fixings and through bolts are included as standard equipment in the scope of supply.

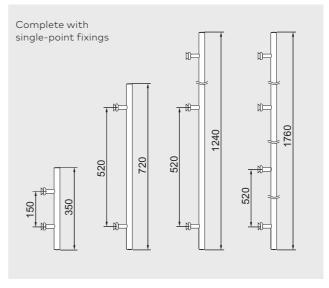
The pull handles can be fitted horizontally, vertically or in a handrail arrangement.



Pull handles single

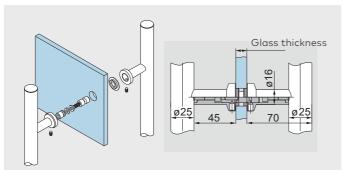
Features and data	Glass thickness	Art. No.
Pull handles with single-point fixings, countersunk	8/10/12 mm	
Pull handle 350 mm with 2 fixings AISI 316L Pull handle 720 mm with 2 fixings AISI 316L Pull handle 1,240 mm with 3 fixings AISI 316L Pull handle 1,760 mm with 4 fixings AISI 316L		29.268 29.269 29.271 29.272 29.274 29.275 29.277 29.278
Pull handles with single-point fixings, clamping disc	8/10/12 mm	
Pull handle 350 mm with 2 fixings Pull handle 720 mm with 2 fixings AISI 316L Pull handle 1,240 mm with 3 fixings Pull handle 1,760 mm with 4 fixings AISI 316L		21.240 21.241 21.281 21.242 21.243 21.283
	Pull handles with single-point fixings, countersunk Pull handle 350 mm with 2 fixings AISI 316L Pull handle 720 mm with 2 fixings AISI 316L Pull handle 1,240 mm with 3 fixings AISI 316L Pull handle 1,760 mm with 4 fixings AISI 316L Pull handles with single-point fixings, clamping disc Pull handle 350 mm with 2 fixings Pull handle 720 mm with 2 fixings AISI 316L Pull handle 1,240 mm with 3 fixings Pull handle 1,760 mm with 4 fixings	Pull handles with single-point fixings, countersunk Pull handle 350 mm with 2 fixings AISI 316L Pull handle 720 mm with 2 fixings AISI 316L Pull handle 1,240 mm with 3 fixings AISI 316L Pull handle 1,760 mm with 4 fixings AISI 316L Pull handles with single-point fixings, clamping disc Pull handle 350 mm with 2 fixings Pull handle 720 mm with 2 fixings AISI 316L Pull handle 1,240 mm with 3 fixings Pull handle 1,240 mm with 3 fixings Pull handle 1,760 mm with 4 fixings



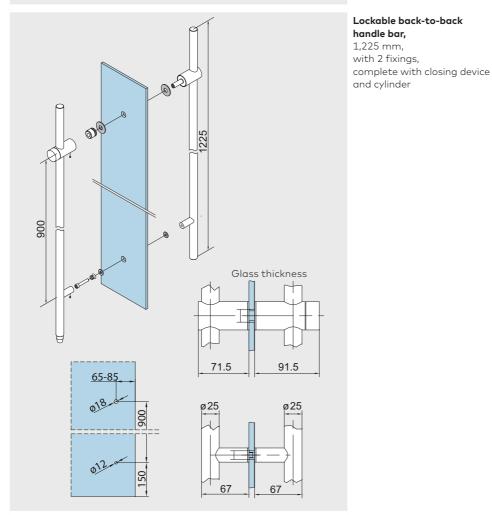


Pair of pull handles

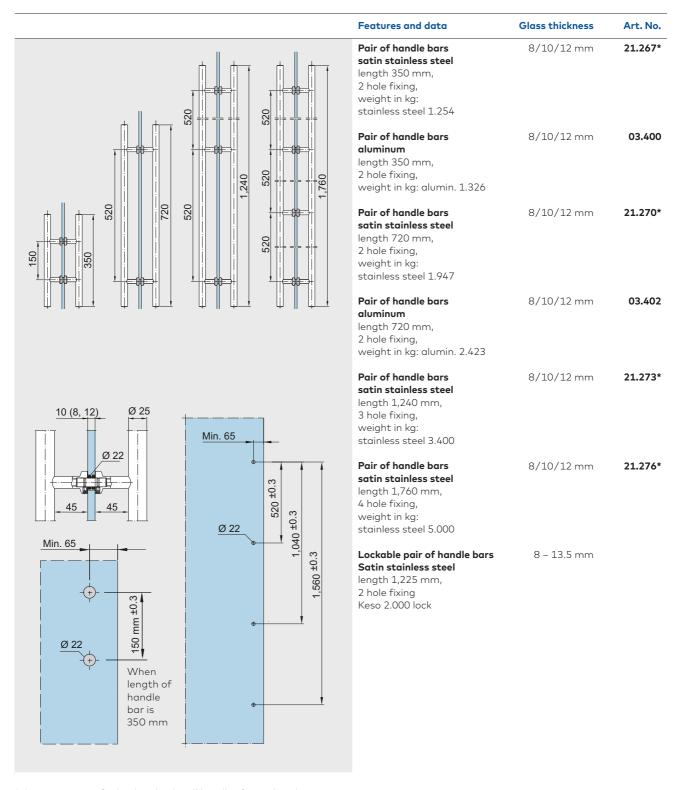
Features and data	Glass thickness	Art. No.
Pair of pull handles incl. connecting bolt	8/10/12 mm	
Pair of pull handles 350 mm with 2 fixings		21.267
AISI 316L		21.247
Pair of pull handles 720 mm		21.270
with 2 fixings		
AISI 316L		21.250
Pair of pull handles 1,240 mi	m	21.273
with 3 fixings		
AISI 316L		21.253
Pair of pull handles 1,760 mi	m	21.276
with 4 fixings		
AISI 316L		21.256
	Pair of pull handles incl. connecting bolt Pair of pull handles 350 mm with 2 fixings AISI 316L Pair of pull handles 720 mm with 2 fixings AISI 316L Pair of pull handles 1,240 mm with 3 fixings AISI 316L Pair of pull handles 1,760 mm with 4 fixings	Pair of pull handles incl. connecting bolt Pair of pull handles 350 mm with 2 fixings AISI 316L Pair of pull handles 720 mm with 2 fixings AISI 316L Pair of pull handles 1,240 mm with 3 fixings AISI 316L Pair of pull handles 1,760 mm with 4 fixings



Complete incl. connecting bolt

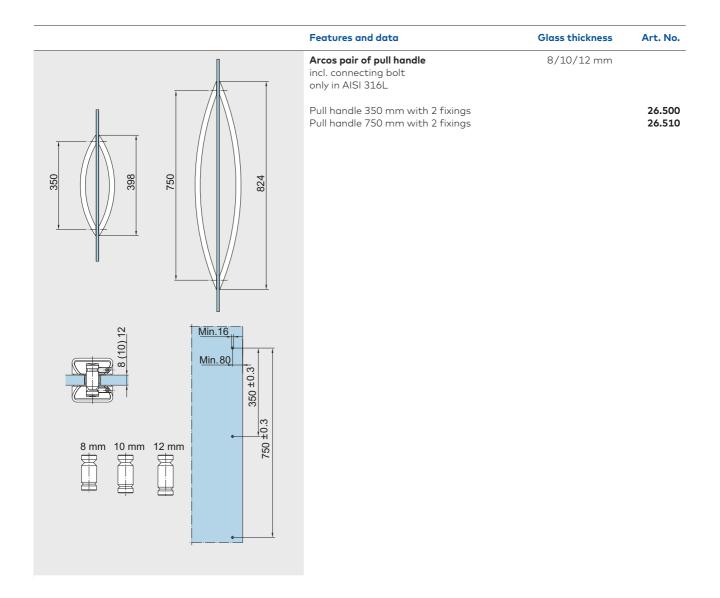


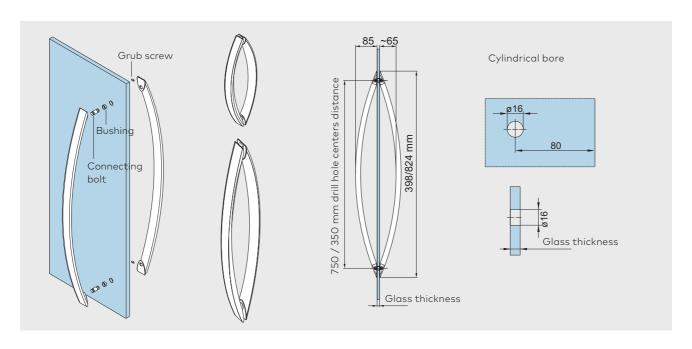
Lockable back-to-back 6 – 16 mm 21.279 handle bar,
1,225 mm,
with 2 fixings,



 $^{^{\}star}$ Conversion sets for back to back pull handles for timber doors resp. other glass thicknesses see page 165 – 166.

Arcos pull handle



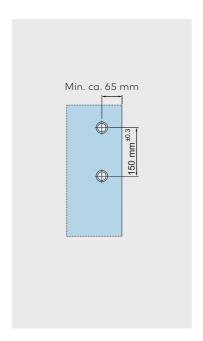


Recessed pull grips and door knobs

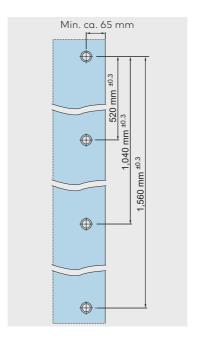
	Features and data	Glass thickness	Art. No.
Ø 38 mm	Recessed pull grip Ø 50 mm	8/10/12 mm	21.290
Ø 50 mm	Recessed pull grip Ø 60 mm Recessed pull grip with grip hole Ø 60 mm	8/10/12 mm 8 mm 10 mm 12 mm	21.291 21.292 21.293 21.294
3.5 10 8 50 mm	Flush pull, aluminum to be glued onto the glass Weight in kg: 0.072		07.200
Ø 52 5 20 mm	Door knob, aluminum Weight in kg: 0.400		07.201
Glass thickness	Door knob one side fixing	8/10/12 mm	
Glass thickness	Door knob with single-point fixing, countersunk Door knob with single-point fixings, clamping disc		21.422
Glass thickness 51 51	Door knob back-to-back	8/10/12 mm	21.423
Single-point Single-point fixing fixing countersunk			
clamping disc (Glass preparation (Ø 22 mm) see next page)			

 $\textbf{Note:} \ \textbf{To ensure better load transmission, please use a pull handle in conjunction with the DORMOTION damping unit.}$

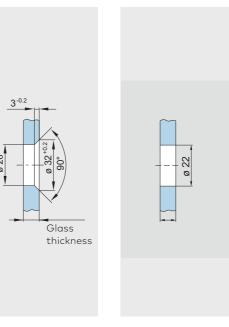
Glass preparation for pull handles and door knobs



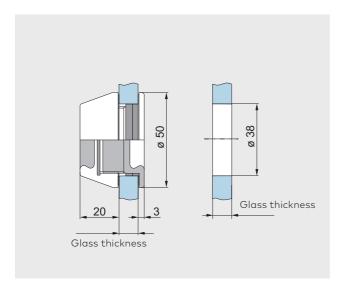
At length of pull handles 350 mm



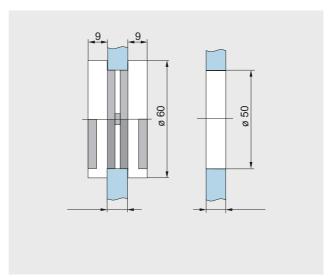
Countersunk bore on pull handle and door knob, one side fixing



Cylindrical bore on pair of pull handles and door knobs, back-to-back



Cylindrical bore



Cylindrical bore

Spacing adjustment for pull handles and door knobs

	Features and data	Door thickness	Art. No.
	Conversion set 1 for glass doors, pair of pull handles / knob back-to-back without distance washer with 1 distance washer with 2 distance washers with 3 distance washers with 4 distance washers	13.5 – 21.5 mm 13.5 mm 15 mm 17.5 mm 19 mm 21.5 mm	21.285
Distance washer 2 mm			
	Conversion set 2 for timber doors, pair of pull handles / knob back-to-back without distance washer with 1 distance washer with 2 distance washers with 3 distance washers with 4 distance washers	20 – 40 mm 20 mm 25 mm 30 mm 35 mm 40 mm	21.286
Distance washer 5 mm			

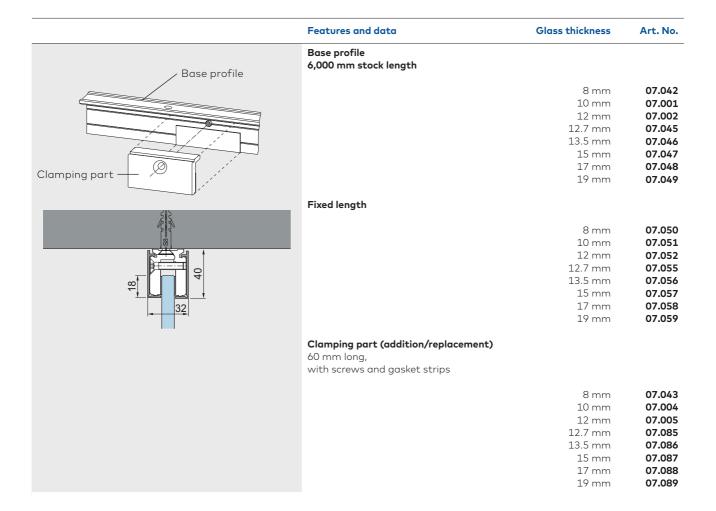
Features and data	Door thickness	Art. No.
Conversion set 3 for glass / timber doors, pull handle / knob single-sided,	15 – 40 mm	
single-point fixing countersunk single-point fixing clamping disc		21.287 21.288
Not suitable for Arcos pull handles 26.500 / 26.510		
Glass doors / timber doors Cylinder screw M 6 x 25 Cylinder screw M 6 x 35	15 – 21.5 mm 25 – 30 mm	
Cylinder screw M 6 x 50 Conversion set 4	35 – 40 mm	
Recessed pull grip for glass doors for timber doors		21.295 21.296
Glass doors Grub screw 20 mm	13.5 mm	
Grub screw 20 mm Grub screw 24 mm	13.5 mm 15 mm 17.5 mm	
Grub screw 25 mm Grub screw 28 mm	17.3 mm 19 mm 21.5 mm	
Timber doors		
Grub screw 24 mm	20 mm 25 mm	
Grub screw 28 mm Grub screw 33 mm	25 mm 30 mm	
Grub screw 33 mm	35 mm	
Grub screw 43 mm	40 mm	

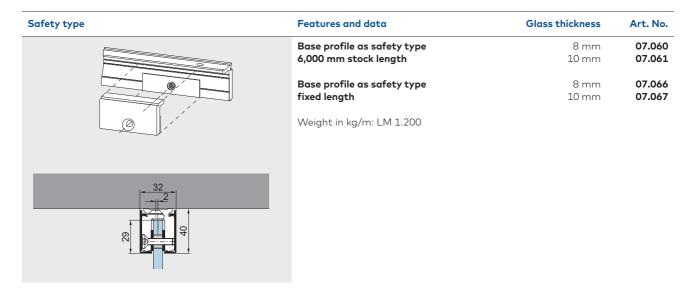
Wall connection profiles

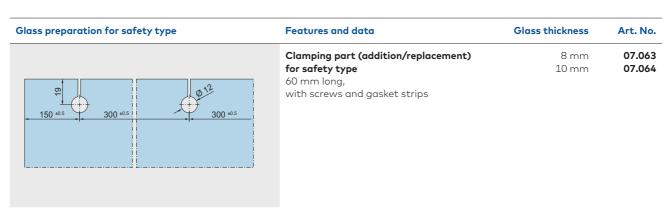
Consisting of: base profile, with bore holes (every 300 mm), incl. clamping parts with screws and gasket strips.

Application:

e. g. all around frame system for toughened glass assemblies, with fittings on sides and ceiling. The safety type prevents free hanging glass elements from falling down, by fixing the clamping fitting through glass holes. 15 kg load for each clamping part, torque for fixing screws 15 Nm (M 6 = Allan key size 4).







	Features and data	Glass thickness	Art. No.
395	Clip on cover profile brass, stainless steel, satin and stainless steel polished door available 6,000 mm stock length fixed length		07.003 07.053
04	End cap	8/10 mm 12 – 13.5 mm 15 – 19 mm	07.007 07.044 07.065
10 07.006	Filler block, 10 x 12 mm 6,000 mm stock length fixed length		07.006 07.054
200	U-profile 20 x 20 x 20 x 2 mm 6,000 mm stock length fixed length		07.092 07.093
300	U-profile 30 x 20 x 30 x 2 mm 6,000 mm stock length fixed length		07.097 07.096

Wall connecting frame system MR 22 and MR 28

Comprising a frame profile (series-drilled), a clamping profile and two contact rubber extrusions (PVC, transparent).

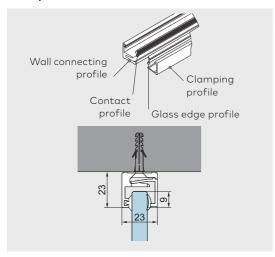
These decorative and elegant frame solutions are suitable for both indoor and outdoor applications and are characterised by their remarkably easy installation. The viewface width in the case of the MR 22 is a mere 22 mm and in the case of the MR 28 it is just 28 mm. Suitable for glass thicknesses of 8 and 10 mm. No load transfer by the profiles.

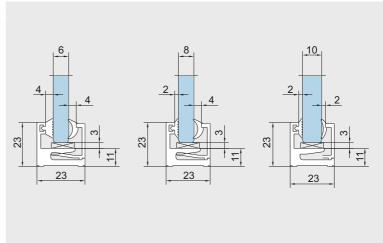
Can be readily removed and re-installed elsewhere. The MR 28 features an additional screw-fixing channel for connecting angle brackets and enables combination with mullion profiles for the vertical connection of several glass panels and also abutment to frame systems AT 44 and AT 50.

Applications:

e.g. surrounding frame for toughened glass systems for fixing to walls and ceilings

Base profile MR 22

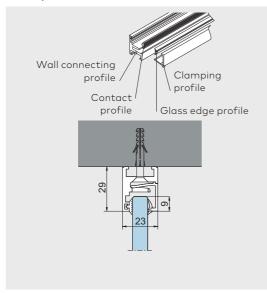




Features and data	Art. No.
MR 22 in 6,000 mm stock length, without PVC profile Weight in kg/m: aluminum 0.648	07.240
MR 22 in fixed length Weight in kg/m: aluminum 0.648	07.250

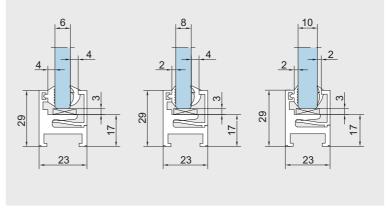
Accessories MR 22 / MR 28

Base profile MR 28

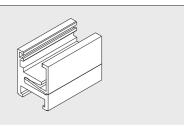


Attention:

Profiles are only delivered with straight cuts. Allowances in lengths of $% \left\{ 1\right\} =\left\{ 1\right\} =\left$ profiles to ensure producibility of bevel cuts have to be planned by the customer. The georgian bar profile must be prepared in addition on both sides. Please consider installtion instruction



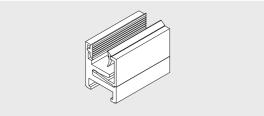
Features and data Art. No.



MR 28

in 6,000 mm stock length, without PVC profile

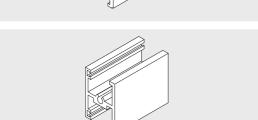
Weight in kg/m: aluminum 0.802



MR 28

in fixed length

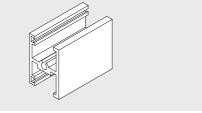
Weight in kg/m: aluminum 0.802



Georgian bar profile MR 28

in 6,000 mm stock length, without PVC profile

Weight in kg/m: aluminum 0.542



Georgian bar profile MR 28

in fixed length

Screws for fixation at M 28 base profile are nor included in delivery. Recommendation: counter sunk screw 4.2 mm x 32 mm

Weight in kg/m: aluminum 0.542

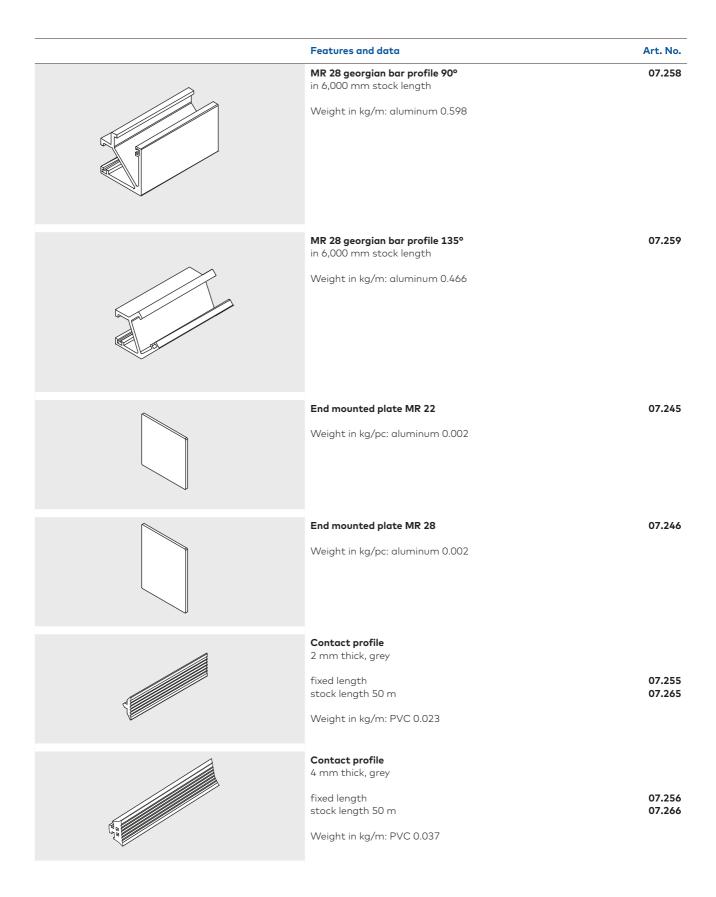


07.241

07.251







	Features and data	Art. No.
	Glass wedge profile 2 mm thick, grey fixed length stock length 50 m Weight in kg/m: PVC 0.016	07.253 07.263
	Glass wedge profile 4 mm thick, grey fixed length stock length 25 m Weight in kg/m: PVC 0.034	07.254 07.264
O) DIN 7991 M 5 x 8	Corner connection set MR 28, 4 pieces per set 8 screws DIN 7991 M 5 x 8 included in scope of delivery Weight in kg/pc: aluminum 0.0021	07.247
	Corner connection for MR 28 georgian bar profil 90° 2 grub screws DIN 916 M 4 x 5 included in scope of delivery	07.248
	Corner connection for MR 28 georgian bar profil 135° 2 grub screws DIN 916 M 4 x 5 included in scope of delivery	07.249

Accessories / Assembling aid

Features and data	Art. No.
Assembling tool for MANET single-point fixing	21.134
Clip-on cover for single-point fixing with spring, 5 pieces	29.217
Assembling tool for MANET single-point fixing (can also be used as attachment for torque wrench)	21.137